

### **Gas Chromatograph**

## **HGC 303**

HGC 303 is a compact gas chromatograph approved for custody transfer. It is capable of analysing 11 different components of natural gas, biogas or specific gas. It calculates and publishes the derived parameters such as calorific value, Wobbe index and density...

Due to the HGC 303 ability to be field-mountable without sacrificing accuracy or reliability, the gas analysis can be made near the sample point greatly reducing such expenses as shelters, air conditioning, heating, and long/heated sample lines.



#### Small size for easy field installation

HGC 303 has a compact design thus facilitating field installation. In addition, the device can be mounted with a sampling system in the field.

- Low consumption of carrier gas (helium)
- Small compact packaging
- No analyser house is required
- Flameproof certified

# Pre-engineered analysis and calculation for Natural Gas Metering

HGC 303 has pre-engineered analysis and calculations for natural gas metering so that no additional programming or application work is required.

- Easy to set up straight out of the box
- Analysis of 11 components and pre-configured value calculations
- Analysis and calculations based on international standards.

#### Digital communication

This model HGC is capable of supporting Foundation Fieldbus and Modbus protocols and has been tested with leading flow computers.

#### PC monitoring and online diagnostics

The heat Value Gas Chromatograph Monitor (HGM) is a PC-based software that allows the user to view all data and diagnostic information from a laptop computer.

This man-machine interface software is compatible with Windows Seven, Vista 32 and 64 bit /Windows 2000 and XP.

#### Simple to start-up and easy to maintain

A huge amount of time and cost in the analyzer system start up phase can be saved with the model HGC303's unique packaging and pre-engineered functions.

The unit's easy-to-maintain design contributes to time and cost savings and it can be repaired without the need for analyzer expertise.

## **Energy and analysis metering package** for gas

HGC 303 can be integrated into Meci ready made analysis or energy metering packages. These modular equipments can include fast sampling loop with leak flow detection, carrier gas and calibration gases bottles, flowcomputer, flow metering system...



### **Technical data - Chromatograph for natural gas**

Model		HGC 303		
Applications		Gas quality analysis, control of burners, laboratory measurement, field measurement		
Functions Analyzed components		11 components		
	Calculated values	Density, relative density, Wobbe index, compressibility factor, superior calorific value, inferior calorific value		
Number of streams		1 to 4 streams		
Analysis time  Calibration  Data storage		11 components 300 seconds (per stream)		
		Manual, semi-automatic or automatic		
		Capacity of 18500 records for 64 days		
Gas analysed on standard available for other ranges		Components (others upon request)	Ranges (mol %)	Minimum detection (mol %)
		CH4 (methane)	50-100	-
		C3H8 (propane)	0-15	0.05
		C3H8 (propane)	0-3	0.05
		n-C4H10 (n-butane)	0-1	0.01
		i-C4H10 (isobutane)	0-1	0.01
		n-C5H12 (n-pentane)	0-0.5	0.01
		i-C5H12 (isopentane)	0-0.5	0.01
		neo-C5H12 (neopentane)	0-0.5	0.01
		C6+	0-0.3	0.01
		N2 (nitrogen)	0-20	0.1
		CO2 (carbon dioxide)	0-10	0.05
Standards & performances	Standards	Calculation according to ISO 6974, ISO 6976, GPA 2145-09, 2172, 2261		
Accuracy Repeatability		+/- 0.5 %		
		+/- 0.05 %		
<b>Equipment</b> Detector		Micro TCD (Thermal Conductivity Detector)		
Internal construction Enclosure Connections		Body and Oven: cast aluminum - Wet-parts : 304 stainless steel, polyamide - Sensor : Pt, glass, gold		
		Size 100 mm x 115 mm x 244 mm, Weight: 3.5 kg		
		Electric connections : Cable gland ½ NPT & connecting terminals ; Gas connections: ¼ NPT		
Inputs/Outputs Digital outputs		1 to 4 for calibration control, stream selection, alarm		
Serial link		2 RS485 or 2 RS232 or 1 RS485 & 1 RS232 (Modbus protocol) with HDM module, Fieldbus Foundation		
Operating conditions Temperature		Ambient : -10°C to + 50°C / 14 to 122 F, Storage : -40°C to +70°C / -40F to 158F Oven temperature : $58^{\circ}$ C /136F		
Relative Humidity		< 95% without condensation		
Analyzed gas flowrate		50 mL/mn +/- 20 mL/min		
Dust and mist		None		
Moisture		2000 ppm or less		
Coexisting components limits		H2< 0.1 mol $\%$ , He < 0.1 mol $\%$ , Oxygen < 0.1 mol $\%$ , H2S (dry)< 0.1 mol $\%$		
Carrier gas		Helium, purity : 99,99 % or higher, pressure : 400 kPa +/-50 kPa (8 psi +/-7 psi ), consumption : 9 mL/mir (approximately)		
Instrument air for valve actuating		Helium, air or Nitrogen - purity : 99,99 % higher -pressure : 58 psi +- 7 psi (400 kPa +- 50 kPa) Consumption : 3 mL/min		
Installation ATEX area Protection class		© II2GD EEx dIIC T6		
		IP 65		
Power Supply		24 VDC +/- 15% 4A min		
Custody transfer approval		According to OIML R140		
National Approvals		Algeria, Armenia, Austria, Bahrain, Bangladesh, Belgium, Brazil, Bosnia, Brunei, Canada, Chile, Congo, Czech Republic, Egypt, France, Germany, Hungary, Italy, India, Iran, Israel, Japan, Libya, Mexico, Nigeria, Norway, Pakistan, Poland, Portugal, Qatar, Romania, Russia, Serbia, Singapore, South Africa, Spain, Syria Sweden, Switzerland, The Netherland, Tunisia, Turkey, UAE, United Kingdom, USA, Venezuela.		

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